



Ansell

**PremierPro™ MEMBER
SURGICAL GLOVE
BROCHURE**

Contract Number: PP-OR-2039/AD-OR-2039

www.ansell.com

Elevating Clinical Safety with Trusted Excellence

Through our agreement with Premier and partnership with S2S Global, Ansell, an established global leader in safety, presents a comprehensive range of surgical gloves.

Ansell is your trusted partner in high-quality protection that you can rely on, providing innovative technologies that elevate safety in clinical settings.

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ABOUT ANSELL

Ansell has been protecting people for over 130 years. We have created specialized teams to focus on the personal protection needs of workers in many industries.

We help patients and healthcare workers stay safe

As the healthcare industry evolves, the pressure to improve patient outcomes and drive efficiencies continues to rise. Ansell, a market-leading innovator in high-quality protection solutions for workplace safety, is committed to help you stay safe and improve outcomes for both patients and healthcare workers.

We are passionate about protecting people, setting ourselves ambitious goals for transformation and to protect sustainably both employees and the environment we live in.

OUR SURGICAL FOOTPRINT

Our global presence ensures we're able to meet the ever-growing demand for surgical gloves. We have 4 locations throughout Asia that are geared to producing the surgical gloves that you trust. Our facilities are paired with a sterilization facility to ensure that every pair of gloves that is donned by surgical professionals are clear from contaminants.

 4 SURGICAL LOCATIONS

Ansell Kovai, India

Ansell Lanka, Sri Lanka

Ansell Seremban, Malaysia

Ansell Melaka, Malaysia

3 IN-HOUSE GAMMA STERILIZATION

Kovai

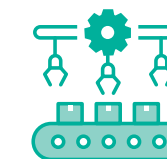
Sri Lanka

Malaysia

Ansell Emergency Preparedness

A top priority for us is emergency preparedness. We ensure that production, energy, raw materials, and quality assurance are always available.

We place great emphasis on assurance, factory and safety stock, and customer service level to ensure that we can respond quickly to customer needs, providing them with the solutions they require, when they need them.



Diversification in Manufacturing Facilities and Product Lines



Raw Material Multi-Sourcing Strategy



Robust Sales & Operation Planning

SUSTAINABILITY GOALS & INITIATIVES

At Ansell, we've set ourselves ambitious goals to transform our company in order that we can better protect our employees and the environment we live in.

100% renewable electricity across our entire operations by 2040

Implementing an **Energy Management System (EMS)** across all manufacturing plants by 2028

Reducing emissions 42% by 2030 while we work towards net zero by 2040 (FY20 baseline)*

*Less than 10% use of offsets.

Reduce absolute water withdrawals by 35% by mid 2025, from a mid 2020 baseline



Kovai

- \$80 Million investment in the first and foremost Indian greenfield project
- The facility is designed according to Indian Green Building Council (IGBC) criteria
- Built with low-carbon, low-impact, non-toxic materials, and re-purposed materials

Biyagama

- 83% of the facility runs on renewable energy from biomass¹
- Facility certified by Intertek for diverting >99% of waste from landfill²

Melaka

- Facility runs on 92% green electricity from onsite rooftop solar panels and a local Green Electricity Tariff Program¹
- Facility certified by Intertek for diverting >99% of waste from landfill²

¹ 2023 Ansell Sustainability Report; June 2023, ISO 14064-1: 2018 external audit by Control Union, ref.period 7/2022 - 6/2023
² Intertek, Zero Waste to Landfill certificate

Packaging Waste: SMART Pack™ 2.0

Ansell has improved its packaging material over the last couple of years to result in a **34%** reduction of CO₂e per pack

- Smaller pouches, smaller glove boxes, smaller cartons. This all scales down to **less plastic and cardboard waste**, as well as a **reduced carbon footprint** thanks to lower CO₂ emissions.
- Ansell's more compact dispenser boxes are between **23% to 80% smaller** in square area compared to standard packaging in the market.
- Dispenser boxes and cartons are made from **70% and 90% recycled materials** respectively
- All parts of surgical packaging now recyclable.*

* Always check your local recyclable status of HDPE and LDPE as these plastic materials may not be considered suitable for recycling in your country.

Front: **HDPE plastic (white)**

Back: **LDPE plastic (transparent)**

Surgical poly-pouches will be made using a combination of high density polyethylene (HDPE) and low density polyethylene (LDPE) thermoplastic. HDPE and LDPE are known for their high recyclability, durability, as well as their weather and chemical resistance.

Taking Our Information Online

- Reducing printed materials by giving customers a one stop access point to all product information online.
- Removal of collecting any manual feedback from customers. Customers can now scan a QR code to provide feedback or contact Ansell 24/7.
- Ensuring customers have direct access to Ansell 24/7.

Collaborations

CLIMATE GROUP

Ansell aligns with **Climate Group's** leading global initiatives for a low-carbon future, RE100 and EP100, making good on our climate commitments announced early this fiscal year.

RENEWABLE THERMAL COLLABORATIVE

Ansell joined the **Renewable Thermal Collaborative**, one of the largest coalitions addressing the demand for decarbonization of thermal energy generation.

RESPONSIBLE GLOVE ALLIANCE

Responsible Business Alliance

The **Responsible Glove Alliance (RGA)** was launched, with seven founding members, including Ansell. The RGA is supported by the **Responsible Business Alliance (RBA)**, the world's largest industry coalition dedicated to corporate social responsibility in global supply chains.

People

Ansell condemns all forms of modern slavery and human rights abuses, including the use of forced labor. We consistently communicate to suppliers our expectations for having effective systems in place for ensuring the highest standards of health and safety of all workers and remediating human rights abuses identified in their supply chains. To date, we have seen improved labor standards amongst our suppliers.

Ansell recognizes that modern slavery is a profoundly complex issue that requires collaboration and time to rectify and effect lasting industry-wide changes. Therefore, we remain committed to working with the entire international community, industry partners, governments, and non-government organizations to promote a coordinated approach to addressing the root causes of human rights abuses in our industry.

Awards & Certifications

EcoVadis Silver Medal, Stamp of Excellence in Sustainability

Ansell was awarded a silver medal by EcoVadis based on reporting data for FY21, placing it in **top 25%** of all companies assessed and the **top 6%** of manufacturers within our applicable industry.

WSH Asia Award 2022: Best Product/Service

SMART Pack™ received an excellence recognition within the safety industry based on new and innovative solutions that improve workplace health and safety.

ANSELL CYTOSTATIC PERMEATION PROGRAM

Dynamic Permeation Testing for Greater Confidence at Work

Ansell’s Cytostatic Permeation Program (ACPP), a unique dynamic permeation test, has been designed to give you an added in-use perspective of permeation detection to help you select the right glove for safer handling of chemotherapy drugs.

While ASTM and EN standards determine glove permeation under static test conditions, ACPP mimics the everyday use in your workplace through controlled dynamic conditions.

Current standards testing does not consider all working conditions that may influence the permeation of your glove’s protective barrier. Such influencing factors are for example the concentration and exposure time of the chemotherapy drug being handled, glove properties such as thickness; the stretching and flexing motion of the task, as well as both body and workplace temperatures.^{4, 5, 6, 7}

It is important you consider how static (standards) vs dynamic (ACPP) testing differs to gain a comprehensive view of how the permeability of a glove to a chemotherapy drug is affected under the different conditions.

ACPP mimics in-use conditions, and together with Standards, ensures the right glove for safer handling of hazardous drugs.



References:

1. EN stated in this graphic refers to EN 16523-1.
2. ASTM stated in this graphic refers to ASTM D6978.
3. ACPP uses the ADTD unique to this program.
4. For 400+ mm length gloves, both palm and cuff must be tested.
5. Detection limit is based on the permeation rate expressed as the amount (in µg) of chemical per surface area (cm²) of the test specimen per minute (min).
6. ACPP uses highly sensitive analytical methods, Liquid Chromatography - Mass Spectrometry (LS-MS) and Inductively Coupled Plasma - Mass Spectrometry (ICP-MS), to enable permeation to be detected at a very low level.
7. HIPEC = Hyperthermic intraperitoneal chemotherapy: a highly concentrated, heated chemotherapy treatment.
8. It is not mandatory to test using a chemotherapy drug for EN 16523-1.
9. All 9 drugs tested for ASTM D6978 are chemotherapy drugs.
10. All 27 drugs tested for ACPP are chemotherapy drugs.

ACCEPTABLE QUALITY LEVEL

Quality medical gloves are essential to protect healthcare workers and patients from potential hazards, and can be measured by Acceptable Quality Level.

What is Acceptable Quality Level (AQL)?

AQL is an industry standard that is a statistical sampling process for evaluating quality. According to the International Standards Organization (ISO) (2859-1: 1999)¹, AQL is “the worst tolerable process average when a continuing series of lots is submitted for acceptance sampling”. Process average is the typical percentage of defective gloves in the lots/batches sampled.

What are the required AQLs?

Various international standards determine the AQL that manufacturers must comply to. However, manufacturers can set their own standards as long as they are stricter than the international standards. Ansell has these AQL Standards:

- Ansell surgical gloves adhere to an AQL of 0.65 (Meeting or exceeding recommendations set by ASTM, EN & ISO)
- The lower the AQL, the higher the level of glove barrier protection and the lower the incidence of finding a defect resulting in a higher quality product.
- Technical data sheets containing the AQL for each specific glove are available upon request.

Table 1: International Surgical Glove Standards

Surgical Glove Standards	Inspection Level	AQL
AS/NZS 4179: 2014 ² Applicable to Australia/ New Zealand	G1	1.0
ASTM D3577-19 ³ Applicable to US & Canada	G1	1.5
EN 455-1:2020 ⁴ Applicable to the European Union	G1	0.65
ISO 10282: 2014 ⁵ Adopted by the rest of the World	G1	1.5
JIS T9107: 2018 ⁶ Applicable to Japan	G1	1.5

How is AQL determined and measured for gloves?

Water Leak Test to determine the AQL level of a glove for pinholes

- Gloves are filled with 1000 ml (1 litre) of water.
- They are bound or sealed and hung upside down for two minutes
- Leaks are checked while gloves are under sustained pressure.
- This is the recognized test method for global glove standards.

1 Liter = 2 Minutes

AQL is a pass/fail where a predetermined sample size of a manufactured lot is tested following the sampling plan and protocols established by the various international standards or more stringent standards set by manufacturers to ensure stricter and higher quality is delivered to the customer.

The sampling plan is an inspection procedure of a sample size (which are gloves that are randomly selected from a batch of gloves) that is used to determine acceptance or rejection criteria from an inspection batch or lot. The sample size to be tested is set by:

The lot or batch size

The inspection level - determined by region as reflected in Table 1

The decision on whether or not to release the full production batch to the market will be based on the results obtained from the sample size tested, as set by the AQL value specified in standards for the market, or determined by individual manufacturers. Manufacturers will also decide whether to discard, or rework the lot until the AQL is achieved.

Ansell’s Acceptable Quality Level, a guarantee for higher quality and protection.

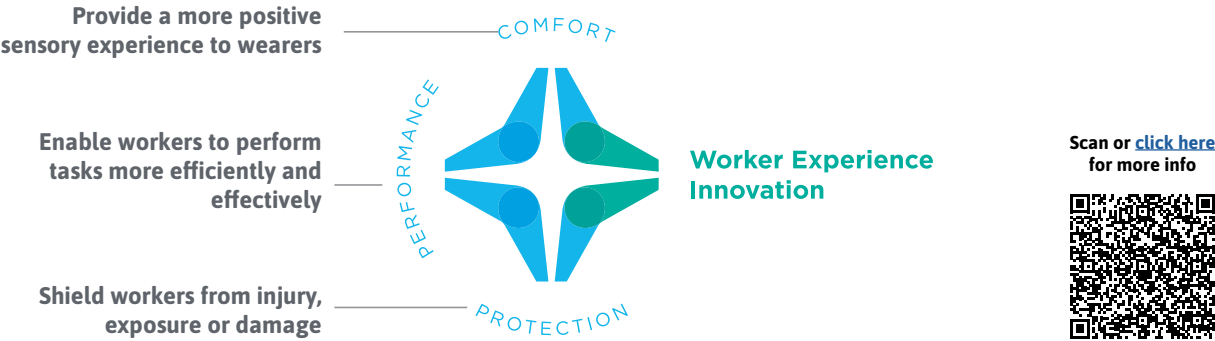
Medical gloves are critical to protect both patients and healthcare workers and as such, they must be manufactured to a very high standard at all times. Amongst the most critical protective features are the absence of pinholes. The accepted rate of defects allowable to be released after passing through control processes is measured by AQL, and therefore this test is one of the most direct indicators of manufacturers’ quality and process standards.

References:

1. International Standards Organization, ISO 2859-1:1999 Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection http://www.iso.org/iso/home/store/catalogue_tc/catalogue_detail.htm?csnumber=1141 Accessed 26/11/2015.
2. Standard New Zealand Te Mana Tautikanga O Aotearoa, AS/NZS 4179:2014 Single-use sterile rubber surgical gloves <http://infostore.saiglobal.com/store/Details.aspx?ProductID=1742680> Accessed 4-12-15.
3. American Society for Testing and Materials, ASTM D3577-19 Standard Specification for Rubber Surgical Gloves <http://www.astm.org/Standards/D3577.htm> Accessed 08-03-22.
4. European norm, EN 455 Part 1: 2020 Medical Gloves for single use http://ec.europa.eu/growth/single-market/european-standards/harmonised-standards/medical-devices/index_en.htm Accessed 08-03-22.
5. International Standardization Organization, ISO 10282:2014 Single-use sterile rubber surgical gloves http://www.iso.org/iso/home/store/catalogue_tc/catalogue_detail.htm?csnumber=63706 Accessed 4-12-15.
6. Japanese Industrial Standard, JIS T 9107:2018 Single-use Sterile Surgical Rubber Gloves <http://infostore.saiglobal.com/store/Details.aspx?ProductID=800132> Accessed 4-12-15.

WEI TECHNOLOGIES

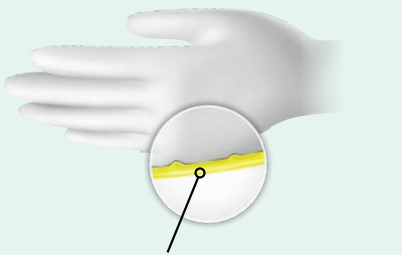
Through our Worker Experience Innovation (WEI) program, we develop a deeper understanding of workers’ day-to-day experiences and challenges. We then transform these insights into new WEI technologies and product ideas.



ANSELL PROPRIETARY TECHNOLOGIES

A.R.T.[™]
Pinhole Barrier Technology

This technology is proprietary process, integrated into the manufacturing line that helps add an extra level of robustness by minimizing possible defects that may later result in pinholes.



A coating is applied over the glove former to seal any micro-defects, creating a smooth finish and delivering a consistent thickness across the glove. This minimizes irregularities that may later result in pinholes

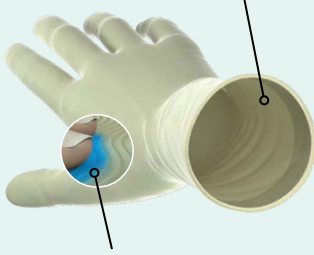
GLOVE STYLES

- ❶ PremierPro[™] Polyisoprene
- ❷ PremierPro[™] Polyisoprene Underglove
- ❸ PremierPro[™] Polyisoprene Micro
- ❹ PremierPro[™] Polyisoprene Hybrid
- ❺ PremierPro[™] Polyisoprene Ortho
- ❻ PremierPro[™] Neoprene Micro
- ❼ PremierPro[™] Latex
- ❽ PremierPro[™] Latex Ortho
- ❾ PremierPro[™] Latex Underglove
- ❿ PremierPro[™] Latex Micro
- ⓫ GAMMEX[®] Non-Latex PI Textured
- ⓬ GAMMEX[®] PI Plus Glove-in-Glove[™] System
- ⓭ GAMMEX[®] Non-Latex
- ⓮ ENCORE[®] Latex Textured

DERMASHIELD[™]
Donning Aid Technology

This technology is a proprietary inner coating for fast and easy damp or dry hand donning whether it is the first don or during intraoperative changes.

Hydrophobic surface of this coating minimizes the surface area friction for easy dry donning



Hydrophilic lubricants in the coating are activated upon contact with wet or damp hands to facilitate damp donning and help minimize the feel of sweaty hands

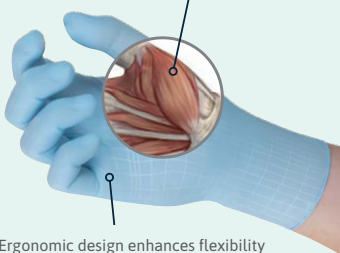
GLOVE STYLES

- ❶ PremierPro[™] Polyisoprene
- ❷ PremierPro[™] Polyisoprene Underglove
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- ❹ PremierPro[™] Polyisoprene Hybrid
- ❺ PremierPro[™] Polyisoprene Ortho
- ❻ PremierPro[™] Neoprene Micro
- ❼ PremierPro[™] Latex
- ❽ PremierPro[™] Latex Micro
- ❾ PremierPro[™] Latex Ortho
- ❿ PremierPro[™] Latex Underglove
- ⓫ GAMMEX[®] Non-Latex PI Textured
- ⓬ GAMMEX[®] PI Plus Glove-in-Glove[™] System
- ⓭ GAMMEX[®] Non-Latex
- ⓮ ENCORE[®] Latex Textured

ERGOFORM[™]
Ergonomic Design Technology

This technology enables Ansell to design safety solutions that support musculoskeletal health during repetitive tasks to improve worker performance.

Supports musculoskeletal health by reducing muscle effort and strain on joints, ligaments, and tendons



Ergonomic design enhances flexibility for maximum range of motion and superior comfort

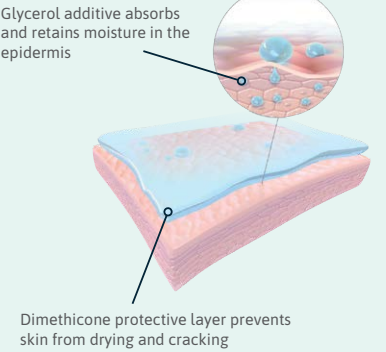
GLOVE STYLES

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- ❷ PremierPro[™] Polyisoprene Underglove
- ❸ PremierPro[™] Polyisoprene Micro
- ❹ PremierPro[™] Polyisoprene Hybrid
- ❺ PremierPro[™] Neoprene Micro
- ❼ PremierPro[™] Latex
- ❽ GAMMEX[®] PI Plus Glove-in-Glove[™] System
- ⓮ ENCORE[®] Latex Textured

ANSELL PROPRIETARY TECHNOLOGIES

HYDRASOFT[™]
Skin Moisturizing Technology

This technology is an odorless, water-based coating applied on the inside of the glove that helps retain moisture and rehydrate dry skin to improve the wearers’ skin condition.

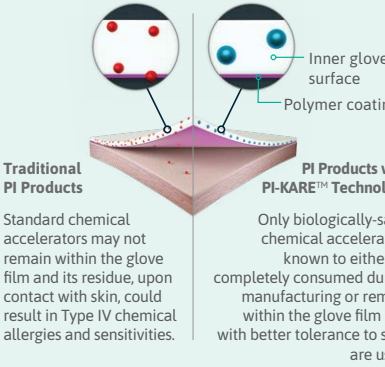


GLOVE STYLE

- ❶ PremierPro[™] Latex Underglove

PI-KARE[™]
Skin-friendly PI Technology

This technology enables the elimination of standard chemical accelerators from polyisoprene (PI) gloves known to cause chemical Type IV allergies and sensitivities, making them safer to use.



GLOVE STYLES

- ❶ PremierPro[™] Polyisoprene
- ❷ PremierPro[™] Polyisoprene Underglove
- ❸ PremierPro[™] Polyisoprene Micro
- ❹ PremierPro[™] Polyisoprene Ortho
- ❺ GAMMEX[®] Non-Latex PI Textured
- ❻ GAMMEX[®] PI Plus Glove-in-Glove[™] System

SENSOPRENE[™]
Ultra Thin Neoprene Technology

This technology delivers a glove up to 30% thinner than Ansell’s standard neoprene surgical gloves so wearers’ experience a high degree of sensitivity without compromising on durability and the optimum skin protection needed from allergies and sensitivities caused by latex or chemical accelerators.



Ansell’s proprietary technology results in a thinner glove without compromising on strength

GLOVE STYLE

- ❶ PremierPro[™] Neoprene Micro

MANUFACTURING PROCESS TECHNOLOGIES

HYBRID[™]
Synthetic Blend Technology

First blended polymer surgical glove combining the touch, sensitivity and softness of polyisoprene with the strength of neoprene.

- ZMBT-free
- DPG-free
- CPC-free

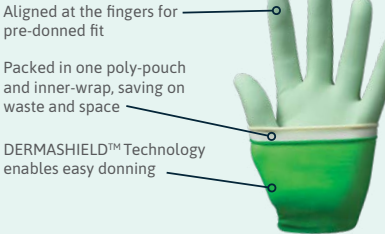


GLOVE STYLE

- ❶ PremierPro[™] Polyisoprene Hybrid

GLOVE-IN-GLOVE[™]
Pre-donned Double Gloving System

GAMMEX[®] PI Plus Glove-In-Glove[™] System
World’s first-to-market innovative pre-donned double gloving system. Simplified process increases speed of donning, and encourages double gloving compliance.



GLOVE STYLE

- ❶ GAMMEX[®] PI Plus Glove-in-Glove[™] System

SUREFIT[™]
Cuff Grip Technology

SUREFIT[™] Technology ensures the inner cuff edge retains its natural surface friction to enable it to securely grip to the surgical gown, helping to eliminate cuff roll-down and heighten protection.



GLOVE STYLES

- ❶ PremierPro[™] Polyisoprene Underglove
- ❷ PremierPro[™] Polyisoprene Micro
- ❸ PremierPro[™] Polyisoprene Hybrid
- ❹ PremierPro[™] Polyisoprene Ortho
- ❺ PremierPro[™] Neoprene Micro
- ❼ PremierPro[™] Latex
- ❽ PremierPro[™] Latex Micro
- ❾ PremierPro[™] Latex Underglove
- ❿ PremierPro[™] Polyisoprene
- ⓫ PremierPro[™] Latex Underglove
- ⓬ GAMMEX[®] Non-Latex PI Green
- ⓭ GAMMEX[®] Non-Latex PI Textured
- ⓮ GAMMEX[®] PI Plus Glove-in-Glove[™] System
- ⓯ GAMMEX[®] Non-Latex
- ⓰ ENCORE[®] Latex Textured

AnsellCARESSM

Education. Evidence. Engagement.

As part of our long-standing commitment to advancing education, AnsellCARESSM was created with the mission of adding value beyond product.

Our global multifaceted education programs are guided by clinical experts from around the world. Training resources are based on the latest evidence and practice guidelines to promote safety and keep you informed of the latest developments for application to practice.

Resources are available in several formats to meet your learning needs.

WHAT WE DO

EDUCATION

Industry-leading learning experiences

Accredited Continuing Education (CE) Programs
Approved provider of accredited CE programs and/or non-accredited courses for a variety of healthcare professionals.

- **eLearning with HealthStream**
(also compatible with other LMS platforms)
- **Partners in Protection Webinar Series**
(Live and On-Demand)
- **Live and Virtual Presentations**
- **Self-Study Modules**

EVIDENCE

Grounded in clinical research

Content based on scientific evidence, best practice standards, and new industry innovation trends focused on immediate application to practice.

- **Clinical Perspectives**
Knowledge sharing from practicing clinicians
- **Clinical Bulletins**
Literature reviews of multiple topics
- **Clinical Study Summaries**
Short reviews focused on application to practice
- **Knowledge Flash Topics**
One-minute highlights for busy healthcare professionals

ENGAGEMENT

Connected with healthcare and safety leaders

Clinical partnerships that offer safety assessment services and multimedia resources designed to promote safety, support risk reduction, and improve outcomes.

- **AnsellGUARDIAN[®]**
On-site consultative O.R room turnover and patient transfer and repositioning safety assessments with recommendations and customized training based on results to help your teams improve safety, clinical outcomes, efficiency and cost
- **Product Training Resources**
 - eLearning with HealthStream (also compatible with other LMS platforms)
 - Informational Videos
 - Step by Step Posters
- **InTouch Communications**
Newsletters, One Page InService Briefs and Blogs



Scan or [click here](#) for more info



HOW WE DO IT

Surgical Glove Evaluation and Implementation^{*}

Dedicated, O.R. Experienced Clinical Education Managers, Clinical Implementation Teams, and Account Managers

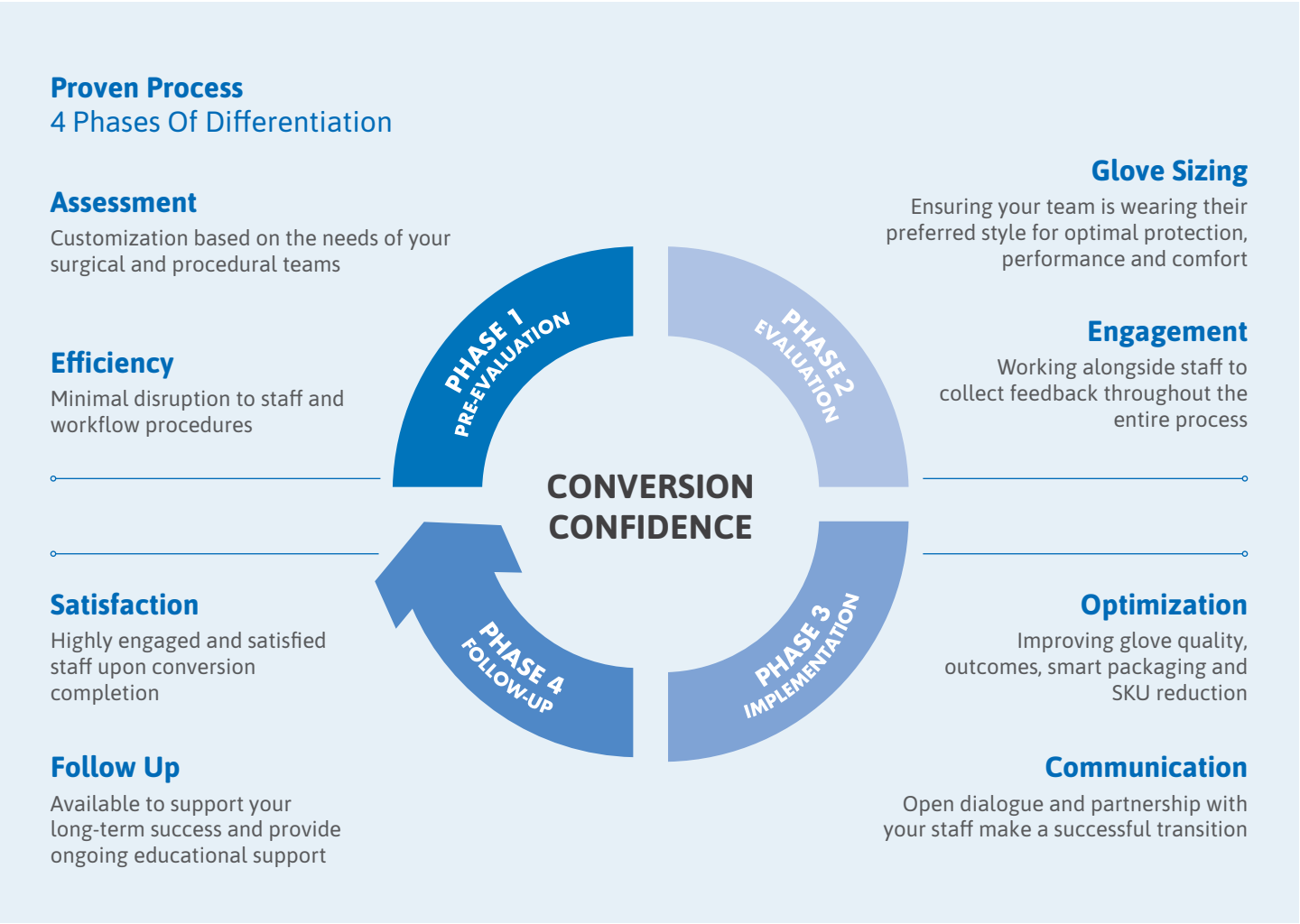
When it comes to conversion support, you can rely on Ansell's team of highly skilled professionals to make this transition a success. Our experts will be with you every step of the way, to assist, guide and support you through this important change process.

Our PROVEN, simple and effective evaluation and implementation process ensures long-term success with minimal disruption for your staff and surgical workflow.



^{*}Ansell Healthcare, LLC, data on file.

Differentiated Process with 4-Phases that Support a Seamless Transition for Your Team.



SURGICAL GLOVES OVERVIEW

LOW ALLERGENICITY

Skin-friendly polyisoprene (PI) gloves free from chemical accelerators known to cause chemical allergies, 100% chemical accelerator-free neoprene synthetics and low-protein latex range minimize your risk of developing sensitivities and triggering allergic reactions that can hinder your performance.

ERGONOMIC HEALTH

Exclusive formers ergonomically engineered and certified* to custom-fit the natural shape of your hands reduce the risk of repetitive stress and muscle fatigue. Innovative, proprietary formulations are softer and thinner yet remarkably strong, optimizing comfort without compromising barrier effectiveness.

**select products have been certified by U.S. Ergonomics.*

USER-FOCUSED TECHNOLOGIES

Proprietary technologies are designed to enrich your user experience and enhance performance—including skin moisturizing, damp donning, secure cuffs, enhanced grip, double gloving systems and more.

ECO-FRIENDLY PACKAGING

Patented, environmentally-friendly SMART Pack™ design is a unique and compact design that focuses on how our packs work for you in the O.R while having less impact on our planet.



MATERIAL GUIDE

Materials matter, especially in the operating room. The right glove material can make the difference between an effortless procedure and an uncomfortable one. Materials can affect comfort, allergic reactions, and even the duration a glove can be worn. By understanding the properties of glove materials, surgeons can select gloves that provide optimal protection, superior grip, and the utmost comfort, ensuring that their focus remains solely on their life-saving work.

	POLYISOPRENE	NEOPRENE	LATEX
LEVEL OF BARRIER PROTECTION	Excellent	Excellent	Excellent
ALLERGEN CONTENT	Very Good	Very Good to Excellent	Varies
STRENGTH & DURABILITY	Very Good	Excellent	Excellent
ELASTICITY	Excellent	Excellent	Excellent
FIT, COMFORT	Excellent	Very Good	Excellent
ECONOMY	Fair	Good	Very Good

Please note that the following descriptions and tables are representative of basic material characteristics. Individual glove performance may vary.



SURGICAL GLOVES
PORTFOLIO

POLYISOPRENE RANGE

PremierPro™ Polyisoprene

PI (Polyisoprene)

Thickness	Standard
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove or underglove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 43155
	6 43160
	6.5 43165
	7 43170
	7.5 43175
	8 43180
	8.5 43185
	9 43190

Polyisoprene, skin-friendly surgical glove with a soft glove formulation delivering extra comfort

KEY FEATURES & BENEFITS

- **Skin-friendly formulation:** Not known to cause allergic contact dermatitis*
- **Soft, yet strong:** Improved wearer comfort, dexterity and hand protection
- **Smooth with micro-textured finish:** Excellent instrument handling and grip

*No evidence of sensitization reported in independent Human Repeat Insult Patch Test (HRIPT)

FEATURED TECHNOLOGIES





STANDARDS AND CERTIFICATIONS







Scan or [click here](#) for more info



PremierPro™ Polyisoprene Underglove

PI (Polyisoprene)

Thickness	Micro
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Underglove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 (Not listed in the US FDA 510k)
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 43255
	6 43260
	6.5 43265
	7 43270
	7.5 43275
	8 43280
	8.5 43285
	9 43290

Polyisoprene, skin-friendly surgical underglove with a high level of tactile sensitivity

KEY FEATURES & BENEFITS

- **Micro thin:** Optimal comfort, fit and feel when double gloving
- **Green color:** Quick and easy breach detection
- **Skin-friendly formulation:** Not known to cause allergic contact dermatitis*

*No evidence of sensitization reported in independent Human Repeat Insult Patch Test (HRIPT)

FEATURED TECHNOLOGIES





STANDARDS AND CERTIFICATIONS







Scan or [click here](#) for more info



POLYISOPRENE RANGE

PremierPro™ Polyisoprene Micro

PI (Polyisoprene)

Thickness	Micro
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer Coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove
Tested for Use with Chemotherapy Drugs	No, not tested in accordance with ASTM D6978
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 43555
	6 43560
	6.5 43565
	7 43570
	7.5 43575
	8 43580
	8.5 43585
	9 43590

Polyisoprene, skin-friendly surgical glove with exceptional dexterity and tactile sensitivity for surgical finesse

KEY FEATURES & BENEFITS

- **Micro thin:** Made 15% thinner* for superb tactile sensitivity and dexterity
- **Non-sensitizing formulation:** No known risks of allergic contact dermatitis**
- **Smooth with micro-textured finish:** Secure grip of surgical instruments

*Compared to Ansell's standard polyisoprene (PI) gloves

**No evidence of sensitization reported in independent Human Repeat Insult Patch Test (HRIPT)

FEATURED TECHNOLOGIES





STANDARDS AND CERTIFICATIONS







Scan or [click here](#) for more info



PremierPro™ Polyisoprene Hybrid

Polyisoprene/Neoprene

Thickness	Standard
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer Coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 43355
	6 43360
	6.5 43365
	7 43370
	7.5 43375
	8 43380
	8.5 43385
	9 43390

Hybrid synthetic surgical gloves offering the comfort of polyisoprene and strength of neoprene

KEY FEATURES & BENEFITS

- **Hybrid technology:** The comfort of polyisoprene and durability of neoprene
- **Low-allergenic formulation:** Reduced risks to a range of allergens*
- **Semi-transparent design:** Fast and easy breach detection when double gloving

*Free from natural rubber latex proteins, as well as Zinc 2-mercaptobenzothiazole (ZMBT), Diphenylguanidine (DPG) and cetylpyridinium chloride (CPC)

FEATURED TECHNOLOGIES





STANDARDS AND CERTIFICATIONS







Scan or [click here](#) for more info



POLYISOPRENE RANGE

PremierPro™ Polyisoprene Ortho

PI (Polyisoprene)

Thickness	Ortho	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Smooth with micro-textured finish	
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology	
Double Gloving Recommendation	Underglove	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 (Not listed in the US FDA 510k)	
Freedom From Holes (AQL)	0.65	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	6	43660
	6.5	43665
	7	43670
	7.5	43675
	8	43680
	8.5	43685
	9	43690

Polyisoprene, skin-friendly, ultra-thick surgical glove to withstand the rigors of surgery, especially where power tools and bone fragments are present

KEY FEATURES & BENEFITS

- **50% thicker design***: Enhanced protection from bone fragments
- **Skin-friendly formulation**: Reduced risk of allergic contact dermatitis**
- **Micro-textured palm and fingertips**: Firm grip of power tools

*Compared to Ansell's standard powder-free latex gloves

**No evidence of sensitization reported in independent Human Repeat Insult Patch Test (HRIPT)

FEATURED TECHNOLOGIES



Scan or [click here](#) for more info



GAMMEX® Non-Latex PI Green

PI (Polyisoprene)

Thickness	Standard	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Smooth with micro-textured finish	
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology	
Double Gloving Recommendation	Outer glove or underglove	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared	
Freedom From Holes (AQL)	0.65	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	5.5	46155
	6	46160
	6.5	46165
	7	46170
	7.5	46175
	8	46180
	8.5	46185
	9	46190

Soft, skin-friendly polyisoprene surgical gloves for allergy protection and superb comfort

KEY FEATURES & BENEFITS

- **Low allergy profile**: Reduces risks to known allergens*
- **Soft yet strong formulation**: Exceptional comfort, dexterity and hand protection
- **Smooth with micro-textured finish**: Secure grip and instrument handling

*Free from natural rubber latex proteins and do not contain Zinc 2-mercaptobenzothiazole (ZMBT), Diphenylguanidine (DPG) and cetylpyridinium chloride (CPC)

FEATURED TECHNOLOGIES



Scan or [click here](#) for more info



POLYISOPRENE RANGE

GAMMEX® Non-Latex PI Textured

PI (Polyisoprene)

Thickness	Standard	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Textured fingers and palm	
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared	
Freedom From Holes (AQL)	0.4	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	5.5	46755
	6	46760
	6.5	46765
	7	46770
	7.5	46775
	8	46780
	8.5	46785
	9	46790

Polyisoprene, skin-friendly surgical glove with textured finish for exceptional instrument handling and grip

KEY FEATURES & BENEFITS

- **Textured external finish**: Firm instrument grip in wet or dry conditions
- **Donning aid technology**: Fast and easy donning and doffing
- **Skin-friendly, non-sensitizing formulation**: Low dermatitis potential*

*No evidence of sensitization reported in independent Human Repeat Insult Patch Test (HRIPT)

FEATURED TECHNOLOGIES



Scan or [click here](#) for more info



GAMMEX® PI Plus Glove-in-Glove™ System

PI (Polyisoprene)

Thickness	Standard	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Textured fingers and palm	
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared	
Freedom From Holes (AQL)	0.65	
Packaging	2 pairs per pouch; 50 pairs per box (25 pouches); 4 boxes per carton/case; 200 pairs per carton/case (100 pouches)	
Order Number	SIZE	CODE
	5.5	46355
	6	46360
	6.5	46365
	7	46370
	7.5	46375
	8	46380
	8.5	46385
	9	46390

Synthetic, pre-donned double gloving system of two polyisoprene (PI) gloves in one, making it easy to double glove in one don

KEY FEATURES & BENEFITS

- **Pre-donned double-gloving system**: Saves valuable donning time
- **50% less inner packaging**: Reduced environmental footprint
- **Skin-friendly PI formulation**: No sensitization to known allergens*

*No evidence of sensitization reported in independent Human Repeat Insult Patch Test (HRIPT)

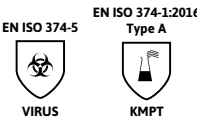
FEATURED TECHNOLOGIES



Scan or [click here](#) for more info



STANDARDS AND CERTIFICATIONS



SPECIALTY RANGE

GAMMEX® PI Radiation Attenuation

Polyisoprene with Tungsten

Thickness	Standard	
Cuff Style	Straight	
External Glove Surface	Textured Fingers	
Internal Glove Surface	Chlorinated	
Double Gloving Recommendation	Underglove	
Tested for Use with Chemotherapy Drugs	No, not tested in accordance with ASTM D6978	
Freedom From Holes (AQL)	1.0	
Packaging	5 pairs per box; 4 boxes per carton/case; 20 pairs per carton/case	
Order Number	SIZE	CODE
	6.5	46865
	7	46870
	7.5	46875
	8	46880
	8.5	46885
	9	46890

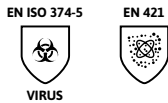
Polyisoprene sterile gloves, protecting hands from risks of scattered radiation exposure

KEY FEATURES & BENEFITS

- **High attenuation property:** 69.1% protection from scattered radiation*
- **Optimal thickness:** Ideal balance of dexterity and hand protection
- **Lead-free, skin-friendly formulation:** Eliminates risks of lead and latex

*At a beam energy level of 60 kVp (data on file)

STANDARDS AND CERTIFICATIONS



Scan or [click here](#) for more info



GAMMEX® Cut-Resistant Glove Liner

High Density Fiber: Dyneema® Diamond, Nylon, Spandex, Polyester

Thickness	Standard	
Cuff Style	Color-coded	
External Glove Surface	Knitted fabric	
Internal Glove Surface	N/A	
Double Gloving Recommendation	In between two surgical gloves	
Tested for Use with Chemotherapy Drugs	No, not tested in accordance with ASTM D6978	
Freedom From Holes (AQL)	1.0	
Packaging	5 pairs per box; 1 box per carton/case	
Order Number	SIZE	CODE
	5.5	46950
	6 - 6.5	46960
	7 - 7.5	46970
	8 - 8.5	46980
	9	46990

Non-latex, Dyneema® Diamond yarn cut-resistant glove liners provide adequate cut resistance and protection during rigorous procedures*

KEY FEATURES & BENEFITS

- **ANSI A2 cut rating:** Cut protection during rigorous, high-risk procedures*
- **Lightweight Dyneema® Diamond yarn:** Uncompromising comfort and dexterity
- **Allergy optimized formulation:** Non-latex and chemical accelerator-free

*WARNING: No glove liner provides complete protection against cuts. Use with care when handling sharp instruments. The glove liner offers protection against laceration-type and scalpel injuries, but not needle stick injuries.

STANDARDS AND CERTIFICATIONS



Scan or [click here](#) for more info



SPECIALTY RANGE

ENCORE® Radiation Attenuation

Natural Rubber Latex with Bismuth Oxide

Thickness	Standard	
Cuff Style	Straight	
External Glove Surface	Smooth with micro-textured finish	
Internal Glove Surface	Polymer coated	
Double Gloving Recommendation	Underglove	
Tested for Use with Chemotherapy Drugs	No, not tested in accordance with ASTM D6978	
Freedom From Holes (AQL)	1.0	
Packaging	5 pairs per box	
Order Number	SIZE	CODE
	6.5	45865
	7	45870
	7.5	45875
	8	45880
	8.5	45885
	9	45890

Latex, powder-free personal protective shield protects hands from scattered radiation exposure during fluoroscopic procedures

KEY FEATURES & BENEFITS

- **Superb attenuation property:** 53.7% reduction in skin-dose exposure*
- **Ideal thickness:** Superb balance of hand protection and tactile sensitivity
- **Micro-textured finish:** Better grip control and instrument handling

*At a beam energy level of 60 kVp



Scan or [click here](#) for more info



NEOPRENE RANGE

LATEX RANGE

PremierPro™ Neoprene Micro

Polyisoprene/Neoprene

Thickness	Micro
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 43455
	6 43460
	6.5 43465
	7 43470
	7.5 43475
	8 43480
	8.5 43485
	9 43490

Non-latex, sterile neoprene surgical gloves for greater sensitivity and dexterity

KEY FEATURES & BENEFITS

- **Non-latex, chemical accelerator-free formulation:** Optimal allergy protection
- **Ultra-thin technology:** 30% thinner* for sensitive yet durable gloves
- **Smooth surface with micro-textured finish:** Secure instrument grip and handling

*When compared with standard Ansell neoprene surgical gloves

FEATURED TECHNOLOGIES

**A.R.T™**
Pinhole Barrier Technology

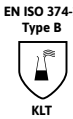
**DERMASHIELD™**
Donning Aid Technology

**ERGOFORM™**
Ergonomic Design Technology

**SENSOPRENE™**
Ultra Thin Neoprene Technology

**SUREFIT™**
Cuff Roll-down Technology

STANDARDS AND CERTIFICATIONS

**EN ISO 374-1 Type B**
KLT

**EN ISO 374-5**
VIRUS

**EN 421**



Scan or [click here](#) for more info



GAMMEX® Non-Latex

Neoprene (Polychloroprene)

Thickness	Standard
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove or underglove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 46455
	6 46460
	6.5 46465
	7 46470
	7.5 46475
	8 46480
	8.5 46485
	9 46490

Neoprene, chemical accelerator-free surgical gloves offer advanced allergy protection

KEY FEATURES & BENEFITS

- **Chemical accelerator-free formulation:** Advanced protection from allergies
- **Neoprene film strength:** Proven to withstand the most rigorous procedures
- **Smooth with micro-textured finish:** Confident instrument handling and grip

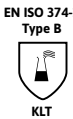
FEATURED TECHNOLOGIES

**A.R.T™**
Pinhole Barrier Technology

**DERMASHIELD™**
Donning Aid Technology

**SUREFIT™**
Cuff Roll-down Technology

STANDARDS AND CERTIFICATIONS

**EN ISO 374-1 Type B**
KLT

**EN ISO 374-5**
VIRUS

**EN 421**



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PremierPro™ Latex

Natural Rubber Latex

Thickness	Standard
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 and US FDA cleared
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 44155
	6 44160
	6.5 44165
	7 44170
	7.5 44175
	8 44180
	8.5 44185
	9 44190

Latex, powder-free surgical gloves for a comfortable, natural fit and feel

KEY FEATURES & BENEFITS

- **Soft yet robust formulation:** Optimized comfort and tactile sensitivity
- **Ergonomic design:** Reduced hand muscle effort during surgery
- **Micro-textured external finish:** Safe and secure grip of medical instruments

FEATURED TECHNOLOGIES

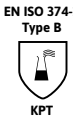
**A.R.T™**
Pinhole Barrier Technology

**DERMASHIELD™**
Donning Aid Technology

**ERGOFORM™**
Ergonomic Design Technology

**SUREFIT™**
Cuff Roll-down Technology

STANDARDS AND CERTIFICATIONS

**EN ISO 374-1 Type B**
KPT

**EN ISO 374-5**
VIRUS



Scan or [click here](#) for more info



PremierPro™ Latex Micro

Natural Rubber Latex

Thickness	Micro
Cuff Style	Beaded with SUREFIT™ Technology
External Glove Surface	Smooth with micro-textured finish
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology
Double Gloving Recommendation	Outer glove or underglove
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 (Not listed in the US FDA 510k)
Freedom From Holes (AQL)	0.65
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case
Order Number	SIZE CODE
	5.5 44555
	6 44560
	6.5 44565
	7 44570
	7.5 44575
	8 44580
	8.5 44585
	9 44590

Latex, powder-free micro surgical gloves offer exceptional tactile sensitivity and dexterity

KEY FEATURES & BENEFITS

- **Micro thin:** Made 20% thinner* for enhanced precision performance
- **Brown color:** Reduces glare of bright surgical lights to prevent eye fatigue
- **Smooth with micro-textured finish:** Unique surface offers secure grip

*When compared with Ansell's standard latex gloves

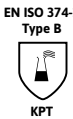
FEATURED TECHNOLOGIES

**A.R.T™**
Pinhole Barrier Technology

**DERMASHIELD™**
Donning Aid Technology

**SUREFIT™**
Cuff Roll-down Technology

STANDARDS AND CERTIFICATIONS

**EN ISO 374-1 Type B**
KPT

**EN ISO 374-5**
VIRUS



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LATEX RANGE

PremierPro™ Latex Ortho

Natural Rubber Latex

Thickness	Ortho	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Textured fingers and palm	
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology	
Double Gloving Recommendation	Outer glove	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 (Not listed in the US FDA 510k)	
Freedom From Holes (AQL)	0.65	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	6	44660
	6.5	44665
	7	44670
	7.5	44675
	8	44680
	8.5	44685
	9	44690

Latex surgical glove with an extra-thick glove formulation to withstand the rigors of surgery, especially where power tools and bone fragments are present

KEY FEATURES & BENEFITS

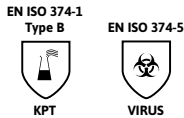
- **50% thicker*:** Protection when power tools and bone fragments are present
- **Heavy-textured finish:** Superior grip in both dry and wet conditions
- **Donning aid technology:** Fast, easy donning with either dry or damp hands

*When compared with standard Ansell latex surgical glove alternatives

FEATURED TECHNOLOGIES



STANDARDS AND CERTIFICATIONS



Scan or [click here](#) for more info



PremierPro™ Latex Underglove

Natural Rubber Latex

Thickness	Micro	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Smooth with micro-textured finish	
Internal Glove Surface	Coated with HYDRASOFT™ Technology	
Double Gloving Recommendation	Underglove	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 (Not listed in the US FDA 510k)	
Freedom From Holes (AQL)	0.65	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	5.5	44255
	6	44260
	6.5	44265
	7	44270
	7.5	44275
	8	44280
	8.5	44285
	9	44290

Latex, powder-free surgical green underglove for effortless double gloving

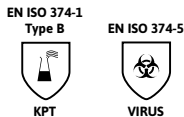
KEY FEATURES & BENEFITS

- Helps keep skin moist and supple
- Effortless donning and optimal comfort when double gloved
- Easy identification of a glove breach
- Effortless dry and damp donning as well as intra-operative changes

FEATURED TECHNOLOGIES



STANDARDS AND CERTIFICATIONS



Scan or [click here](#) for more info



LATEX RANGE

ENCORE® Latex Textured

Natural Rubber Latex

Thickness	Standard	
Cuff Style	Beaded with SUREFIT™ Technology	
External Glove Surface	Textured fingers and palm	
Internal Glove Surface	Polymer coated with DERMASHIELD™ Technology	
Double Gloving Recommendation	Outer glove	
Tested for Use with Chemotherapy Drugs	Yes, in accordance with ASTM D6978 (Not listed in the US FDA 510k)	
Freedom From Holes (AQL)	0.65	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	5.5	45755
	6	45760
	6.5	45765
	7	45770
	7.5	45775
	8	45780
	8.5	45785
	9	45790

Latex, powder-free surgical gloves ensuring secure grip for confident instrument handling

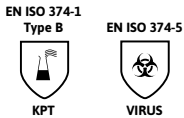
KEY FEATURES & BENEFITS

- **Textured finish:** Secure grip of instruments under dry or damp conditions
- **Optimized thickness:** Ideal balance of tactile sensitivity and protection
- **Proprietary donning technology:** Effortless donning and doffing with either dry or damp hands

FEATURED TECHNOLOGIES



STANDARDS AND CERTIFICATIONS



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ENCORE® PERRY STYLE 42™ PF

Natural Rubber Latex

Thickness	Standard	
Cuff Style	Beaded	
External Glove Surface	Smooth with micro-textured finish	
Internal Glove Surface	Polymer coated	
Double Gloving Recommendation	Outer glove	
Tested for Use with Chemotherapy Drugs	No, not tested in accordance with ASTM D6978	
Freedom From Holes (AQL)	0.65	
Packaging	50 pairs per box; 4 boxes per carton/case; 200 pairs per carton/case	
Order Number	SIZE	CODE
	5.5	45355
	6	45360
	6.5	45365
	7	45370
	7.5	45375
	8	45380
	8.5	45385
	9	45390

Latex, powder-free surgical gloves ensuring secure grip for confident instrument handling

KEY FEATURES & BENEFITS

- **Textured finish:** Secure grip of instruments under dry or damp conditions
- **Optimized thickness:** Ideal balance of tactile sensitivity and protection
- **Proprietary donning technology:** Effortless donning and doffing with either dry or damp hands



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RESOURCES

GLOVE SIZE FINDER

Getting that perfect fit is paramount, not only for comfort, but also for safety. With our glove size finder application, putting on the right size has never been easier. Our application is designed to guide users to their ideal glove size, ensuring maximum protection without compromising dexterity or ease of movement.

Here's How It Works:



1

Access the application by clicking or scanning the QR Code below

Scan or [click here](#) for surgical gloves

2

Follow the simple instructions on-screen

3

Align your palm within the box and tap on the screen when ready to scan

4

Get your glove size instantly

*Based On The Shape Of Your Hand And The Quality Of The Scan, Your Actual Glove Size May Vary. Please Follow The Instructions Closely And We Recommend That You Try The Glove Size Suggested By The Scan.

WHY AND HOW TO DOUBLE GLOVE?

The main causes of blood exposure by operating personnel are surgical glove punctures and tears in the operating room.¹ Double gloving is the recommended best practice to provide an additional layer of protection against the risk of glove microperforations and potential pathogen exposure. Be sure to follow the steps below when double gloving.

Closed Self-Donning Steps



After opening the underglove inner wrap, remove the first glove by grasping only the folded cuff edge. Lay the glove on your wrist with fingers pointing to the elbow, and with the edge of glove cuff aligned with the edge of the gown cuff. After performing surgical hand antisepsis and donning PPE as per recommended best practice, hands of the scrub team member should remain inside the gown sleeves.



Grasp the underside of the glove cuff and gown sleeve interface together. Then, taking the front of the glove cuff, stretch over your hand, completely covering the gown cuff.



Keeping your fingers straight, slide and move fingers into the glove by pulling up the gown.



The gloved hand is then used to repeat the procedure for the ungloved hand.



- The edge of the gown cuff is low—towards the fingers and covering the lower palm
- There is an adequate length of the glove cuff on the arm of the gown to provide grip
- There is a minimal amount of folds where the glove meets the gown



Then, open and don outer gloves by sliding fingers under the cuffs of the opposite hand gloves, and slipping over fingers and hands. Again, inspect and adjust for comfort.



AORN recommends that scrub members change their gloves every **90-150 minutes**. Removing both pairs of gloves when a perforation occurs is another best practice to consider since a perforation in the outer glove is an indication that the inner glove may be compromised as well.²

Multiple studies investigating tactility and sensation have concluded that there is no negative impact on tactility associated with the use of double gloves.

Wearing a colored inner glove increases the identification of perforations by as much as 86%³

Double gloving reduces glove perforations by 71% compared to single gloving⁴

References:

1. Smoot EC, Practical precautions for avoiding sharp injuries and blood exposure. *Plast Reconstr Surg.* 1998; 101(2): p 528-534.
2. Thomas-Copeland J. Do surgical personnel really need to double glove? *AORN J.* 2009;89(2): 322-328.
3. Laine T, Aarnio P. How often does glove perforation occur in surgery? Comparison between single gloves and a double-gloving system. *American journal of surgery* 2001;181:564-6.
4. Mischke C., Verbeek J., Annika Saarto A., Lavoie MC., et al., Gloves, extra gloves or special types of gloves for preventing percutaneous exposure injuries in healthcare personnel, *Cochrane Database Syst Rev.* 2014 7(3).



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